

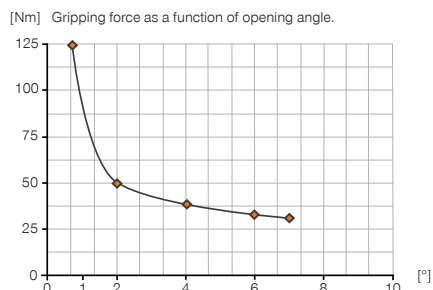
CUTTING TONGS

INSTALLATION SIZE ZK22

▶ PRODUCT SPECIFICATIONS

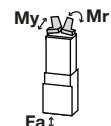


▶ Gripping moment diagram



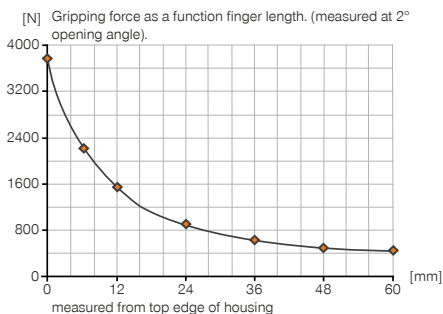
▶ Forces and moments

Displays static forces and moments that can also have an effect, besides the gripping force.



Mr [Nm]	20
My [Nm]	30
Fa [N]	600

▶ Gripping force diagram



▶ RECOMMENDED ACCESSORIES



GRIPPING COMPONENTS



UB22
Universal jaw set steel



BK22
Cutter mounting set



BK22-1
Cutter set with double ground cutting edge



BK22-2
Cutter set with single ground cutting edge



BK22-3
Cutter set with shearing blades



ENERGY SUPPLY



GVM5
Straight Fittings - Quick Connect Style



WVM5
Angled Fittings - Quick Connect Style



SENSORS



KB3
Mounting block



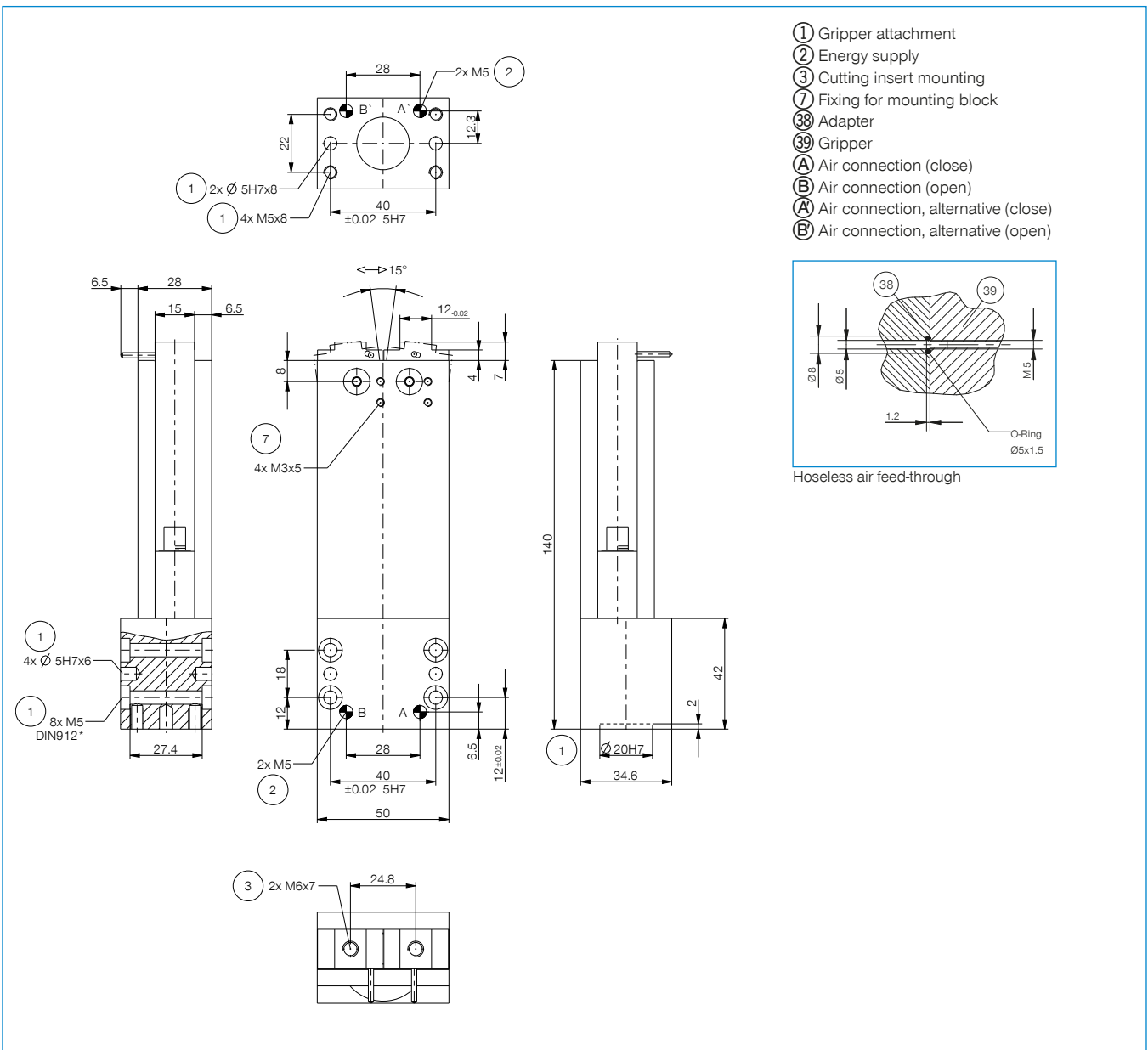
NJ3-E2
Inductive proximity switch - Cable 5 m



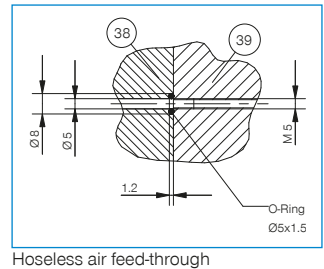
NJ3-E2SK
Inductive Proximity Switch Cable 0,3 m - Connector M8

► **Technical data**

Order no.	ZK22
Stroke per jaw [°]	7.5
Gripping moment in closing [Nm]	54
Gripping force in closing [N]	3600
Closing time [s]	0.15
Opening time [s]	0.15
Repetition accuracy +/- [mm]	0.1
Operating pressure min. [bar]	3
Operating pressure max. [bar]	8
Nominal operating pressure [bar]	6
Operating temperature min. [°C]	5
Operating temperature max. [°C]	+80
Air volume per cycle [cm ³]	10
Weight [kg]	0.79



- ① Gripper attachment
- ② Energy supply
- ③ Cutting insert mounting
- ⑦ Fixing for mounting block
- ③⑧ Adapter
- ③⑨ Gripper
- Ⓐ Air connection (close)
- Ⓑ Air connection (open)
- Ⓐ' Air connection, alternative (close)
- Ⓑ' Air connection, alternative (open)



CUTTING TONGS

SERIES ZK

▶ PRODUCT ADVANTAGES



▶ Flat structure

Reduces the interference contours and enables simple integration into your machine design

▶ Decide for yourself!

The gripper jaw holder provides the option to adapt standard cutting, gripper jaws or your own design

▶ Failure-free continuous operation

Our uncompromising “Made in Germany” quality guarantees up to 5 million maintenance-free gripping cycles

▶ SERIES CHARACTERISTICS

Installation size

ZKXX



5 million maintenance-free cycles (max.)



Inductive sensor

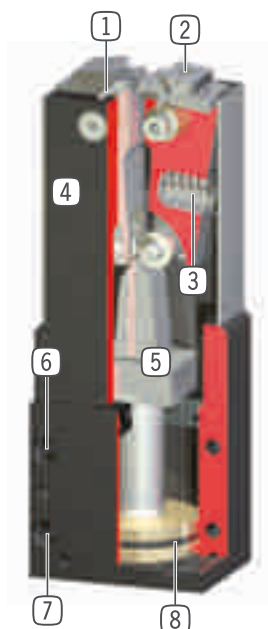


IP40





► BENEFITS IN DETAIL



- ① **Switch cam**
 - for position sensing
- ② **Mounting**
 - for individual jaws, knives, chucks and similar
- ③ **Integrated spring**
 - supports jaw return (ZK33)
- ④ **Robust, lightweight housing**
 - Hard-coated aluminum alloy
- ⑤ **Force transfer**
 - via wedge and rollers
- ⑥ **Mounting and positioning**
 - mounting possible from several sides for versatile positioning
- ⑦ **Energy supply**
 - possible from several sides
- ⑧ **Drive**
 - double-acting pneumatic cylinder

► TECHNICAL DATA

Installation size	Stroke [°]	Gripping moment [Nm]	Weight [kg]	IP class
ZK22	7.5	54	0.79	IP40
ZK33	9	110	1.3	IP40

► FURTHER INFORMATION IS AVAILABLE ONLINE



All information just a click away at: www.zimmer-group.com. Find data, illustrations, 3D models and operating instructions for your installation size using the order number for your desired product. Quick, clear and always up-to-date.